



2016 NISSAN SENTRA

1.8 SR CVT



Scan QR code for general model information & options

Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine
Xtronic CVT®
(Continuously Variable Transmission)
Eco & Sport Drive Modes
Front & Rear Stabilizer Bars
Power-Assisted Front & Rear Disc Brakes
17" Alloy Wheels

SAFETY & SECURITY

Driver & Front Passenger,
Side-Impact, & Curtain Air Bags
Lower Anchors and Tethers for Children (LATCH)
Anti-Lock Braking System (ABS)
Traction Control System (TCS)
Vehicle Dynamic Control (VDC)
Electronic Brake force Distribution (EBD)
Tire Pressure Monitoring System (TPMS)
w/ Easy-Fill Tire Alert
Vehicle Security System
Nissan Vehicle Immobilizer System

NissanConnect™

Only use features when safe to do so. App availability is dependent upon vehicle model, trim level, packaging, and/or options. See NissanUSA.com/Connect for complete app availability details. Compatible smartphone required. Cellular network and GPS signals not available in all areas and/or at all times. Nissan is not responsible for associated costs, if any, for continued operation due to cellular network or other third party termination/changes. Cellular or other third party provider may terminate/restrict respective service without notice. Subscription Agreement required. See <http://www.NissanUSA.com/connect> for details. Text rates and/or data usage may apply.

COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter
6-Way Adjustable Driver's Seat
Premium Sport Cloth Seats
Heated Front Seats
Sliding Center Armrest
Power Windows w/ Driver's One-Touch Auto Up/Down Feature
Power Door Locks w/ Auto-Locking Feature
Nissan Intelligent Key® w/ Push Button Ignition
NissanConnect™ w/ Mobile Apps
5" Color Audio Display
AM/FM/CD/USB Audio System w/ 6 Speakers
SiriusXM Satellite Radio**
RearView Monitor
Bluetooth® Hands-free Phone System
Streaming Audio via Bluetooth®
Siri™ Eyes Free****
Hands-free Text Messaging Assistant*
Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls
Cruise Control w/ Illuminated Controls
Advanced Drive-Assist® Display w/ 5" in meter display
60/40 Split Fold-Down Rear Seats

EXTERIOR

LED low beam projector headlights w/ LED accents
Heated Power Outside Mirrors w/ LED Turn Signals
Lower Body Side Sill Extensions
Rear Spoiler w/ Integrated LED Brake Light
Chrome Exhaust Tip Finisher
Fog Lights

*Compatible smartphone required. Text rates and/or data usage may apply.

3 months of SiriusXM service included, subscription sold separately; not available to buyers in AK or HI; some features not available in all markets. *Replaces standard equipment where applicable.

****Siri Eyes Free is a registered trademark of Apple, Inc.

Manufacturer's Suggested Retail Base Price: \$20,410.00

Options Included by Manufacturer
PREMIUM PAINT 395.00
CARPETED FLOOR MATS AND TRUNK MAT 180.00
ILLUMINATED KICK PLATES 350.00

DESTINATION CHARGES 835.00

Total* \$22,170.00

EPA DOT Fuel Economy and Environment Gasoline Vehicle

Fuel Economy MIDSIZE CARS range from 13 to 114 MPG. The best vehicle rates 119 MPG.

32 MPG
combined city/hwy

29 MPG
city

38 MPG
highway

3.1 gallons per 100 miles

You save \$2,000
in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,400

Fuel Economy & Greenhouse Gas Rating (tailpipe only) **Smog Rating** (tailpipe only)

1 8 10 1 5 10 Best Best

This vehicle emits 278 grams CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fuelconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs \$9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fuelconomy.gov
Calculate personalized estimates and compare vehicles

Smartphone QR Code

GOVERNMENT 5-STAR SAFETY RATINGS DELIVERY

Overall Vehicle Score ★★★★★
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash Driver ★★★★★ Passenger ★★★★★
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side Crash Front seat ★★★★★ Rear seat ★★★★★
Based on the risk of injury in a side impact.

Rollover ★★★★★
Based on the risk of rollover in a single-vehicle crash.

VEHICLE COLORS:
EXT: ASPEN WHITE
INT: CHARCOAL

FINAL ASSEMBLY POINT:
AGUAS (ABV.) MEX

TRANSPORT METHOD:
TRUCK

DEALER:
ROGERS & ROGERS NISSAN
2361 HWY 86
IMPERIAL CA
92251

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's **Security+Plus Extended Protection Plan**
The only service agreement backed by Nissan Extended Services North America!
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

THIS VEHICLE IS EQUIPPED WITH BUMPERS THAT CAN WITHSTAND AN IMPACT OF 2.5 MILES PER HOUR WITH NO DAMAGE TO THE VEHICLE'S BODY AND SAFETY SYSTEMS, ALTHOUGH THE BUMPER AND RELATED COMPONENTS MAY SUSTAIN DAMAGE. THE BUMPER SYSTEM ON THIS VEHICLE CONFORMS TO THE CURRENT FEDERAL BUMPER STANDARD OF 2.5 MILES PER HOUR.

VIN: 3N1AB7AP8GY335724
EMS: 50 STATE EMISSIONS
MDL: 12316-335724 QAC-G
OPT: M-E10L92N94C03Z66

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*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.